User Manual



Hybrid 4KW PV Inverter

Contact Details

Contact: Paul/Heinz/Nasasha

Tel Office: 011 074 4533

Tel Cell: 083 435 0297/ 083 417 4940

Email: fcsolar@mweb.co.za
Web: www.fullcirclesolar.co.za

Version: 1.1

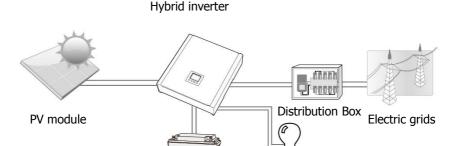
Table of Contents

	- · · · · · · · ·	_
1.	Introduction	
2.	Important Safety Warning	. 2
3.	Unpacking & Overview	.4
4.	Installation	
4.	Grid (Utility) Connection	. 7
6.	PV Module (DC) Connection	
7.	Battery Connection	
8.	Load (AC Output) Connection	
	EMS Connection	
10.	Generator connection	15
	Communication	
	Dry Contact Signal	
	Application with Energy Meter	
	Commissioning	
	Initial Setup	
	Operation	
	Charging Management	
	Maintenance & Cleaning	
	Trouble Shooting	
	Specifications	
	Parallel Operation	



1. Introduction

This hybrid PV inverter can provide power to connected loads by utilizing PV power, utility power and battery power.



Battery
Figure 1: Basic hybrid PV System Overview

Load

Depending on different power situations, this hybrid inverter is designed to generate continuous power from PV solar modules (solar panels), battery, and the utility. When MPP input voltage of PV modules is within acceptable range (see specification for the details), this inverter is able to generate power to feed the grid (utility) and charge battery. This inverter is only compatible with PV module types of single crystalline and poly crystalline. Do not connect any PV array types other than these two types of PV modules to the inverter. Do not connect the positive or negative terminal of the solar panel to the ground. See Figure 1 for a simple diagram of a typical solar system with this hybrid inverter.

Note: By following the EEG standard, every inverter sold to German areas is not allowed to charge battery from Utility. The relevant function is initially disabled by the software.



2. Important Safety Warning

Before using the inverter, please read all instructions and cautionary markings on the unit and this manual. Store the manual in a place where it can be accessed to easily.

This manual is for qualified personnel. The tasks described in this manual should be performed by qualified personnel only.

General Precaution:

Conventions used:

WARNING! Warnings identify conditions or practices that could result in personal injury;

CAUTION! Caution identify conditions or practices that could result in damaged to the unit or other connected equipment.



WARNING! Before installing and using this inverter, read all instructions and cautionary markings on the inverter and all appropriate sections of this guide.



WARNING! Normally grounded conductors may be ungrounded and energized when a ground fault is indicated.



WARNING! This inverter is heavy. It should be lifted by at least two persons.





CAUTION! Authorized service personnel should reduce the risk of electrical shock by disconnecting AC, DC and battery power from the inverter before attempting any maintenance, cleaning or working on any circuits connected to the inverter. Turning off controls will not reduce this risk. Internal capacitors can remain charging for 5 minutes after disconnecting all sources of power.





CAUTION! Do not disassemble this inverter by yourself. It contains no user-serviceable parts. Attempting to service this inverter by yourself may cause a risk of electrical shock or fire and will void the warranty from the manufacturer.





CAUTION! To avoid a risk of fire and electric shock, make sure that existing wiring is in good condition and that the wire is not undersized. Do not operate the Inverter with damaged or substandard wiring.

FULLCIRCLESOLAR



CAUTION! Under environment of high temperature, the cover of this inverter could be hot enough to cause skin burns if accidentally touched. Ensure that this inverter is away from normal traffic flow.





CAUTION! Use only recommended accessories from installer. Otherwise, not-qualified tools may cause a risk of fire, electric shock, or injury to persons.



CAUTION! To reduce risk of fire hazard, do not cover or obstruct the cooling fan.



CAUTION! Do not operate the Inverter if it receives a sharp blow, drops, or otherwise is damaged in any way. If the Inverter is damaged, please call for an RMA (Return Material Authorization).



CAUTION! AC breaker, DC switch and Battery circuit breaker are used as disconnected devices and these disconnected devices shall be easily accessible.

Before working on this circuit

Isolate inverter/Uninterruptible Power System (UPS)
- Then check for Hazardous Voltage between all terminals including the protective earth.



Risk of Voltage Backfeed

Symbols used in Equipment Markings

Symbols used in Equipment Markings		
Ţ <u>i</u>	Refer to the operating instructions	
\triangle	Caution! Risk of danger	
<u>A</u>	Caution! Risk of electric shock	
A Ø	Caution! Risk of electric shock. Energy storage timed discharge for 5 minutes.	
<u></u>	Caution! Hot surface	



3. Unpacking & Overview

3-1. Packing List

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside the package:













Inverter unit

PV connectors

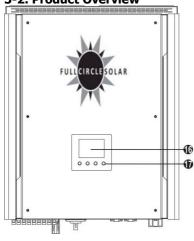
EMS port

Software CD

Manual

USB cable

3-2. Product Overview



- 1) PV connectors
- 2) AC output connectors (Load connection)
- 3) Battery connectors
- 4) AC Grid connectors
- 5) Dry contact
- 6) USB communication port
- 7) RS-232 communication port
- 8) Intelligent slot
- 9) Grounding
- 10) Emergency power off (EPO)

- 11) EMS port
- 12) DC Switch
- 13) Generator connectors
- 14) Parallel communication ports
- 15) Current sharing ports
- 16) LCD display panel (Please check section 10 for detailed LCD operation)
- 17) Operation buttons

4. Installation

4-1. Selecting Mounting Location

Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- This inverter can make noises which may be a nuisance in a living area during operation.
- Install this inverter at eye level to facilitate the readability of LCD display at all times.
- For proper air circulation to dissipate heat, ensure a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
- Dusty conditions on the unit may impair the performance of this inverter.
- The ambient temperature should be between 0°C and 40°C and relative humidity should be between 5% and 85% to ensure optimal operation.
- The recommended installation position is to be adhered to the vertical.
- For proper operation of this inverter, please use appropriate cables for grid connection.
- The pollution degree of the inverter is PD2. Select an appropriate mounting location. Install the solar inverter in a protected area where is dry, free of excessive dust and has adequate air flow. Do NOT operate it where the temperature and humidity is beyond the specific limits. (Please check the specs for the limitations.)
- Installation position shall not prevent access to the disconnection means.
- This inverter is designed with IP20 standard and it's for indoor applications only.
- Regularly clean the fan filter.

4-2. Mounting Unit

WARNING!! Remember that this inverter is heavy! Please be careful when lifting it out from the package.

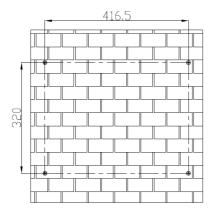
Installation to the wall should be carried out with the proper screws. Under this condition, the device should be bolted on securely.

The inverter can only be used in a CLOSED ELECTRICAL OPERATING AREA. Only service person can enter this area.

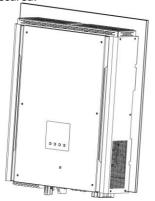
WARNING!! FIRF HAZARD.

SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

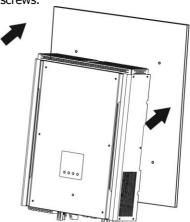
1. Drill four holes in the marked locations with four screws.



3. Check if the solar inverter is firmly secured.



2. Place the unit on the surface and align the mounting holes with the four screws.



Note: Recommended specs for screws.





5. Grid (Utility) Connection

5-1. Preparation

Before connecting to AC utility, please install a **separate** AC circuit breaker between inverter and AC utility. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input.

NOTE1: Although this inverter is equipped with 250VAC/40A fuse, it's still necessary to install a separate circuit breaker for safety consideration. Please use 250VAC/40A circuit breaker between inverter and AC utility.

NOTE2: The overvoltage category of the AC input is III. It should be connected to the power distribution.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for grid (utility) connection. To reduce risk of injury, please use the proper size of cable recommended below.

Suggested cable required for AC wire:

Nominal Grid Voltage	230VAC
Conductor cross-section (mm ²)	6
AWG no.	10

5-2. Connecting to the AC Utility

Step 1: Check the grid voltage and frequency with an AC voltmeter. It should be the same to "VAC" value on the product label.

Step 2: Turn off the circuit breaker.

Step 3: Remove insulation sleeve of the three conductors 10 mm away, and shorten phase L and neutral conductor N to maximum 3 mm. Refer to chart 1.



Chart 1

Step 4: Connect wires properly to the similar polarities indicated on terminal block. Be sure to connect PE protective conductor (()) first.

L→LINE (brown or black)

⊕→Ground (yellow-green)

N→Neutral (blue)

Step 5: Make sure the wires are securely connected. The reference tightening torque is 0.82 N.m.

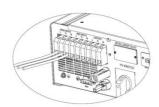


Chart 2

5-3. Connecting to the Generator

Step 1: Check the generator voltage and frequency with an AC voltmeter. It should be the same to "VAC" value on the product

label.

Step 2: Turn off the circuit breaker.

Step 3: Remove insulation sleeve of the three conductors 10 mm away and shorten phase L and neutral conductor N to maximum 3 mm. Refer to chart 1.



Chart 1

Step 4: Connect wires properly to the similar polarities indicated on terminal block. Be sure to connect PE protective conductor ((()) first.

L→LINE (brown or black)

Ground (yellow-green)

N→Neutral (blue)

Step 5: Make sure the wires are securely connected. The reference tightening torque is 0.82 N.m.

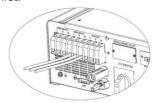
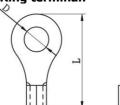


Chart 2

Note: For safe operation, please use one more wire with ring terminal to connect grounding. Refer to Chart 3. **Ring terminal:**



Chart 3





Recommended wire and terminal size:

	Ring Terminal				
Wire Size	2	Dimensions		Torque value	
	Cable mm ²	D (mm)	L (mm)		
10 AWG	6	4.3	21.8	1.2~ 2 Nm	

CAUTION: To prevent risk of electric shock, ensure the ground wire is properly earthed before operating this hybrid inverter no matter the grid is connected or not.

6. PV Module (DC) Connection

CAUTION: Before connecting to PV modules, please **separately** install a DC circuit

breaker between inverter and PV modules.

NOTE1: Please use 1000VDC/10A circuit breaker.

NOTE2: The overvoltage category of the PV input is II.

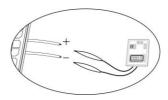
Please follow the steps below to implement PV module connection:

WARNING: Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline and poly crystalline with class A-rated and CIGS modules.

To avoid any malfunction, do not connect any PV modules with possibility of leakage current to the inverter. For example, grounded PV modules will cause leakage current to the inverter. When using CIGS modules, please be sure NOT grounding.

CAUTION: It's requested to have PV junction box with surge protection. Otherwise,

Step 1: Check the input voltage of PV array modules. The acceptable input voltage of the inverter is 250VDC - 900VDC. This system is only applied with two strings of PV array. Please make sure that the maximum current load of each PV input connector is 10A.



CAUTION: Exceeding the maximum input voltage can destroy the unit!! Check the system before wire connection.

Step 2: Disconnect the circuit breaker and switch off the DC switch.

Step 3: Assemble provided PV connectors with PV modules by the following steps.

Components for PV connectors and Tools:

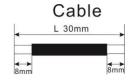
Components for a Commediate	
Female connector housing	
Female terminal	
Male connector housing	
Male terminal	

Crimping tool and spanner



Cable preparation and connector assembly process:

Strip one cable for 8 mm on both ends and be careful NOT to nick conductors. Please refer to the diagram on the right.



Insert striped cable into female terminal and crimp female terminal as shown below.



Insert assembled cable into female connector housing as shown below.



Insert striped cable into male terminal and crimp male terminal as shown below.



Insert assembled cable into male connector housing as shown below.

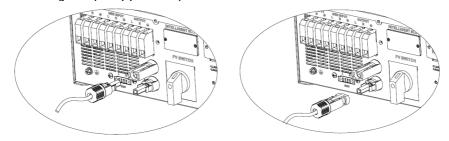


Then, use spanner to screw pressure dome tightly to female connector and male connector as shown below.



Step 4: Check correct polarity of the connected cable from PV modules and PV input connectors. Then, connect positive pole (+) of connected cable to positive pole (+) of PV input connector. Connect negative pole (-) of connected cable to

negative pole (-) of PV input connector.



WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper cable size recommended below.

Conductor cross-section (mm ²)	AWG no.
4	12

CAUTION: Never directly touch terminals of the inverter. It will cause lethal electric shock.

CAUTION: Do NOT touch the inverter in case of electric shock. When PV modules are exposed to sunlight, it may generate DC voltage to the inverter.

Recommended Panel Configuration

Solar Panel	SOLAR I	NPUT	Q'ty of	Total
Spec. (reference)	Numbers in serial	Strings in parallel	panels	Input Power
- 250Wp - Vmp: 36.7Vdc - Imp: 6.818A	12	1	12pcs	3000W
- Voc: 44Vdc - Isc: 7.636A - Cells: 72	10	2	22pcs	5000W



7. Battery Connection

CAUTION: Before connecting to batteries, please **separately** install a DC circuit breaker between inverter and batteries.

NOTE1: Please only use sealed lead acid battery, vented and Gel battery. Please check its maximum charging voltage and current when using this inverter for the first time. If using Lithium iron or Ni-Cd battery, please consult with installer for the details.

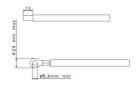
NOTE2: Please use 60VDC/150A circuit breaker.

NOTE3: The overvoltage category of the battery input is II.

Please follow the steps below to implement battery connection:

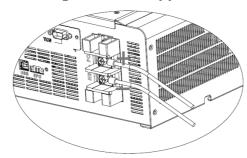
Step 1: Check the nominal voltage of batteries. The nominal input voltage for inverter is 48VDC.

Step 2: Use two battery cables. Remove insulation sleeve 12 mm away and insert conductor into cable ring terminal. Refer to the right diagram.



Step 3: Remove battery cover and install it by following battery polarity guide printed near the battery terminal! Place the external battery cable ring terminal over the battery terminal.

RED cable to the **positive terminal (+)**; **BLACK cable** to the **negative terminal (-)**.



WARNING! Wrong connections will damage the unit permanently.

Step 4: Make sure the wires are securely connected. The reference tightening torque is 2.04 N.m.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper cable size recommended below.

Nominal Battery Voltage	48V
Conductor cross-section (mm ²)	22
AWG no.	4

8. Load (AC Output) Connection

CAUTION: To prevent from further supply to the load via the inverter during any mode of operation, an additional disconnected device should be placed on in the building wiring installation.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC connection. To reduce risk of injury, please use the proper cable size recommended below.

Nominal Grid Voltage	230VAC
Conductor cross-section (mm ²)	6
AWG no.	10

Step 1: Remove insulation sleeve of the three conductors 8 mm away, and shorten phase L and neutral conductor N 3 mm. Refer to

chart 4.

Step 2: Connect wires according to polarities indicated on terminal block. Be sure to connect PE protective conductor () first. Refer to Chart 5.

L ⇒LINE (brown or black)

⇒Ground (yellow-green)

N ⇒Neutral (blue)

Step 3: Make sure the wires are securely connected.

NOTE: The reference tightening torque is 0.82 N.m.

CAUTION: Only "AC Output Connector" is allowed to connect the load to. Do NOT connect the utility to "AC Output Connector".

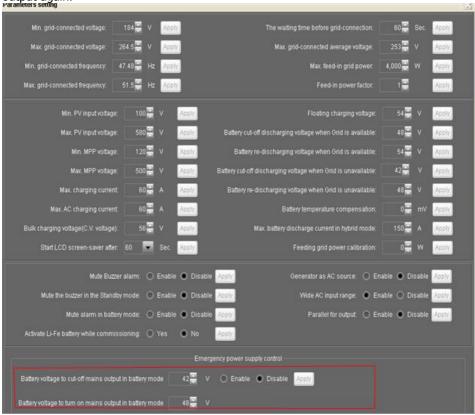
Diagram 5

CAUTION: Be sure to connect **L** terminal of load to **L** terminal of "AC Output Connector" and **N** terminal of load to **N** terminal of "AC Output Connector". The **G** terminal of "AC Output Connector" should be connected to grounding of the load. Do NOT wrongly connect them.



Software Setting

Please set up mains output in parameter setting after installing the bundled software. When "Emergency power supply control" is enabled and inverter is working in battery mode, it will cut off AC output and remain energy through EMS port when battery voltage drops down to the setting value in "Battery voltage to cut-off mains output in battery mode". After that, if battery voltage recovers to the setting value in "Battery voltage to turn on mains output in battery mode", inverter will automatically turn on AC output again.



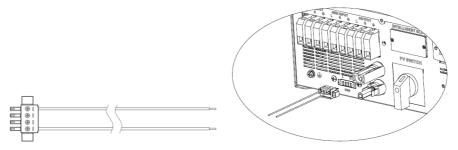


9. EMS Connection

This port is available to provide a power source (230V/5A) for emergent light and load.

9-1 Interface Configuration

Although there are four pins on this port, only Pin 1 (Line) and Pin 4 (Neutral) are worktable. Please use supplied cables to connect Pin 1 and Pin 4 as shown below.



9-2. Function Description

When "Emergency power supply control" is enabled, EMS port will be activated. Even though battery voltage drops to cut-off AC output point, EMS port will reserve output power for emergent use.

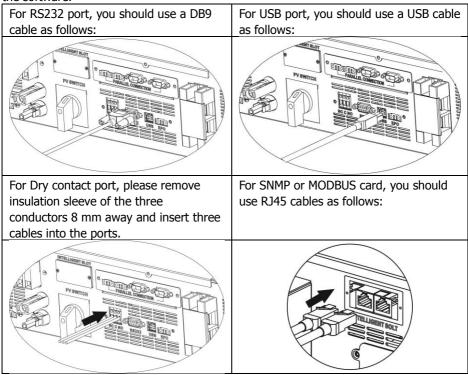
10. Generator connection

It is to connect to generator for power backup when utility is not available and battery is connected. Inverter will trigger generator upon receiving signal from dry contact during low battery. When generator is triggered, solar power will only charge battery and overload protection will be automatically enabled.



11. Communication

The inverter is built in several communication ports and also a slot for alternative communication interfaces in order to connect it with a PC for installing corresponding software. This intelligent slot is suitable to install the software with SNMP card and Modbus card. Follow the procedure below to connect communication wiring and install the software.



Please install monitoring software in your computer. Detailed information is listed in the following chapter. After software is installed, you may initial the monitoring software and retrieve data through communication port.



12. Dry Contact Signal

There is one dry contact available on the bottom panel. It could be used to remotely control the external generator.

12-1. Electric Parameter

Parameter	Symbol	Max.	Unit
Relay DC voltage	Vdc	30	V
Relay DC current	Idc	1	Α

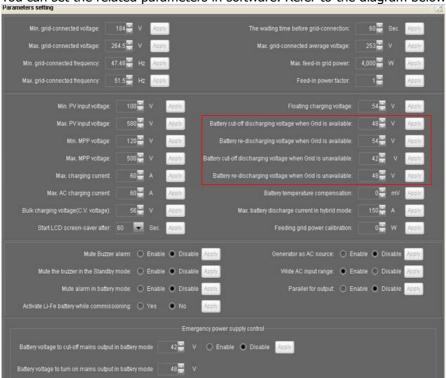
Note: The application of the dry contact should not exceed the electric parameter shown above. Otherwise, the internal relay will be damaged.

12-2. Function Description

Unit Status	Condition	Dry contact p	port: NC C NO
Power Off	Unit is off and no output is powered.	Open	Close
	Battery voltage is lower than setting battery cut-off discharging voltage when grid is available.	Close	Open
Power On	Battery voltage is lower than setting battery cut-off discharging voltage when grid is unavailable.	Close	Open
Power On	Battery voltage is higher than 2 setting values below: 1. Battery re-discharging voltage when grid is available. 2. Battery re-discharging voltage when grid unavailable.	Open	Close



You can set the related parameters in software. Refer to the diagram below:



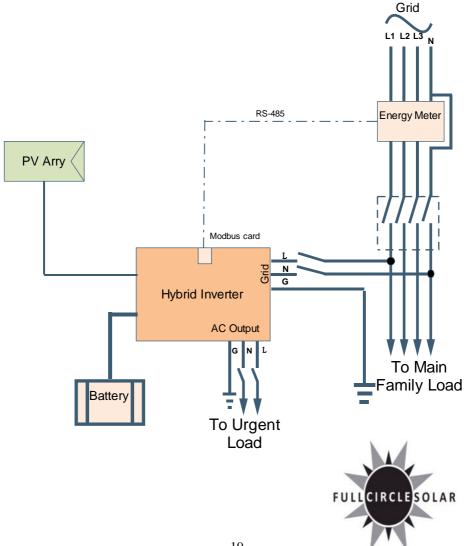


Application with Energy Meter 13.

With Modbus card II and energy meter, hybrid inverter can be easily integrated into the existing household system. For details please refer to Modbus card II manual.

Note: this application is only valid for **Grid-Tie with Backup II** mode.

Equipped with Modbus card II, hybrid inverter is connected to energy meter with RS485 communication port. It's to arrange self-consumption via Modbus card to control power generation and battery charging of the inverter.



14. Commissioning

- **Step 1**: Check the following requirements before commissioning:
 - Ensure the inverter is firmly secured.
 - Check if the open circuit DC voltage of PV module meets the requirement. (Refer to Section 6)
 - Check if the open circuit utility voltage of the utility is approximately same to the expected nominal value set by local utility company.
 - Check the connection of AC cable to grid (utility) is correct if the utility is required.
 - Full connection to PV modules.
 - AC circuit breaker (only applied when the utility is required), batter circuit breaker, and DC circuit breaker are installed correctly.
- **Step 2**: Switch on the battery circuit breaker and then switch on PV DC breaker. Then, if there is any utility connecting, please switch on the AC circuit breaker.

 Meanwhile, the inverter is already on. However, there is no output for loads.

 Then:
 - If LCD lights up, it displays the current inverter status, and indicates its successful commission. After pressing "ON" button for 1 second and the utility is detected, this inverter will start to supply power to the loads. If no utility exists, simply press "ON" button for 3 seconds. Then, this inverter will start to supply power to the loads.
 - If an error occurs in this inverter, a warning/fault indicator appears on LCD. Please inform your installer.
- **Step 3**: Please insert CD into your computer and install monitoring software in your PC. Follow the steps below to install software.
 - 1. Follow the on-screen instructions to install the software.
 - 2. When your computer restarts, the shortcut icon of monitoring software will appear in the system tray, near the clock.

NOTE: If using modbus card as communication interface, please install bundled software. Check local dealer for the details.

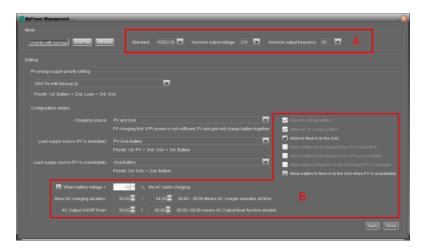


15. Initial Setup

Before operating the inverter, it's required to set up "Operation Mode" via software. Please strictly follow the steps below to set up. For more details, please check software manual.

- **Step 1:** After turning on the inverter and installing the software, please click "Open Monitor" to enter main screen of this software.
- **Step 2:** Log in to software first by entering default password "administrator".
- **Step 3:** Select Device Control>>MyPower Management to set up inverter operation mode and personalize interface. Refer to the diagram below.





Mode

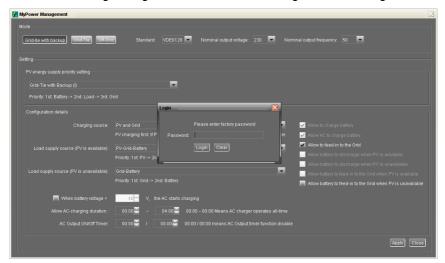
There are three operation modes: Grid-tie with backup, Grid-Tie and Off-Grid.

- Grid-tie with backup: PV power can feed back to grid, provide power to the load and charge battery. There are four options available in this mode: Grid-tie with backup I, II, III and IV. In this mode, users can configure <u>PV power supply priority, charging source priority and load supply source priority.</u> However, when Grid-tie with backup IV option is selected in PV energy supply priority, the inverter only operates between two working logics based on defined peak time and off-peak time of electricity. During only peak time and off-peak time of electricity, you are able to set up the optimized electricity usage.
- **Grid-Tie**: PV power only can feed back to grid.
- **Off-Grid**: PV power only provides power to the load and charges battery. No feeding back to grid is allowed.

SECTION A:

Standard: It will list local grid standard. It's requested to enter factory password to make any modifications. Please check local dealer only when this standard change is requested.

CAUTION: Wrong setting could cause the unit damage or not working.



Nominal Output Voltage: 230V.

Nominal Output Frequency: 50HZ.

SECTION B:

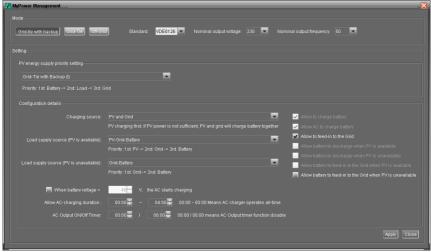
Based on selected operation, the contents may vary according to different setting.

- Allow AC charging duration: It's a period for AC (grid) to charge battery.
 When the duration is set up as 0:00-00:00, it means no time limitation for AC to charge battery.
- **AC output ON/Off Timer**: Set up on/off time for AC output of inverter. If setting it as 00:00/00:00, this function is disabled.
- Allow to charge battery: This option is automatically determined by setting
 in "Charging source". It's not allowed to modify here. When "NONE" is selected
 in charging source section, this option becomes invalid grey.
- Allow AC to charge battery: This option is automatically determined by setting in "Charging source". It's not allowed to modify here. When "Grid and PV" or "Grid or PV" is selected in charging source section, this option is default selected. Under Grid-tie mode, this option is invalid.
- Allow to feed-in to the Grid: This option is only valid under Grid-tie and Grid-tie with backup modes. Users can decide if this inverter can feed-in to the grid.

- Allow battery to discharge when PV is available: This option is automatically determined by setting in "Load supply source (PV is available)".
 When "Battery" is much prior to "Grid" in Load supply source (PV is available), this option is default selected. Under Grid-tie, this option is invalid.
- Allow battery to discharge when PV is unavailable: This option is automatically determined by setting in "Load supply source (PV is unavailable)".
 When "Battery" is much prior to "Grid" in Load supply source (PV is unavailable), this option is default selected. Under Grid-tie mode, this option is invalid.
- Allow battery to feed-in to the Grid when PV is available: This option is only valid in Grid-tie with backup II or Grid-tie with backup III modes.
- Allow battery to feed-in to the Grid when PV is unavailable: This option is only valid in all options of Grid-tie with backup mode.

Grid-tie with backup

Grid-tie with backup (I):



PV energy supply priority setting: 1st Battery, 2nd Load and 3rd Grid.

PV power will charge battery first, and then provide power to the load. If there is any remaining power left, it will feed-in to the grid.

Battery charging source:

- PV and Grid (Default)
 It's allowed to charge battery from PV power first. If not sufficient, grid will charge battery.
- PV only It only allows PV power to charge battery.
- It is not allowed to charge battery no matter it's from PV power or grid.

Load supply source:

When PV power is available: 1st PV, 2nd Grid, 3rd Battery

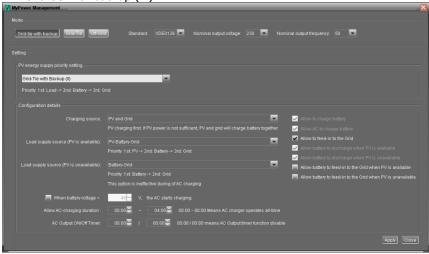
If battery is not fully charged, PV power will charge battery first. And remaining PV power will provide power to the load. If it's not sufficient, grid will provide power to the load. If grid is not available at the same time, battery power will back up.

When PV power is not available:

- 1st Grid, 2nd Battery (Default)
 Grid will provide power to the load first. If grid is not available, battery power will provide power backup.
- 2. 1st Battery, 2nd Grid
 Battery power will provide power to the load first. If battery power is running out, grid will back up the load.

NOTE: This option will become ineffective during AC charging time and the priority will automatically become 1st Grid and 2nd Battery order. Otherwise, it will cause battery damage.

• Grid-tie with backup (II):



PV energy supply priority setting: 1st Load, 2nd Battery and 3rd Grid.

PV power will provide power to the load first. Then, it will charge battery. If there is any remaining power left, it will feed-in to the grid.

Battery charging source:

- 1. PV and Grid
 - It's allowed to charge battery from PV power first. If not sufficient, grid will charge battery.
- PV only It only allows PV power to charge battery.
- 3. None
 - It is not allowed to charge battery no matter it's from PV power or grid.

Load supply source:

When PV power is available:

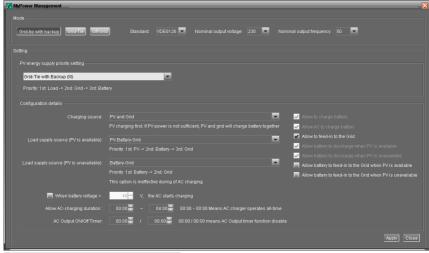
- 1st PV, 2nd Battery, 3rd Grid
 PV power will provide power to the load first. If not sufficient, battery power
 will provide power to the load. When battery power is running out or not
 available, grid will back up the load.
- 2. 1st PV, 2nd Grid, 3rd Battery
 PV power will provide power to the load first. If not sufficient, grid will provide
 power to the load. If grid is not available at the same time, battery power will
 back up.

When PV power is not available:

- 1. 1st Grid, 2nd Battery: Grid will provide power to the load at first. If grid is not available, battery power will provide power backup.
- 2. 1st Battery, 2nd Grid: Battery power will provide power to the load at first. If battery power is running out, grid will back up the load

NOTE: This option will become ineffective during AC charging time and the priority will automatically become 1st Grid and 2nd Battery order. Otherwise, it will cause battery damage.

• Grid-tie with backup (III):



PV energy supply priority setting: 1st Load, 2nd Grid and 3rd Battery
PV power will provide power to the load first. If there is more PV power
available, it will feed-in to the grid. If feed-in power reaches max. feed-in power
setting, the remaining power will charge battery.

NOTE: The max. feed-in grid power setting is available in parameter setting. Please refer to software manual.

Battery charging source:

- PV and Grid: It's allowed to charge battery from PV power first. If not sufficient, grid will charge battery.
- 2. PV only: It only allows PV power to charge battery.
- 3. None: It is not allowed to charge battery no matter it's from PV power or grid. Load supply source:

When PV power is available:

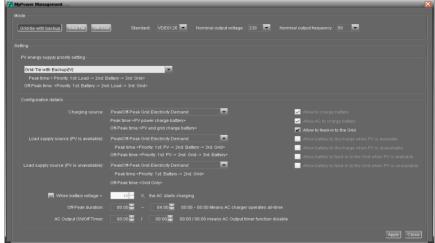
- 1st PV, 2nd Battery, 3rd Grid
 PV power will provide power to the load first. If it's not sufficient, battery
 power will provide power to the load. When battery power is running out or
 not available, grid will back up the load.
- 2. 1st PV, 2nd Grid, 3rd Battery
 PV power will provide power to the load first. If it's not sufficient, grid will
 provide power to the load. If grid is not available at the same time, battery
 power will back up.

When PV power is not available:

- 1. 1st Grid, 2nd Battery: Grid will provide power to the load first. If grid is not available, battery power will provide power backup.
- 2. 1st Battery, 2nd Grid: Battery power will provide power to the load first. If battery power is running out, grid will back up the load.

NOTE: This option will become ineffective during AC charging time and the priority will automatically become 1st Grid and 2nd Battery order. Otherwise, it will cause battery damage.

 Grid-tie with backup (IV): Users are only allowed to set up peak time and offpeak electricity demand.



Working logic under peak time:

PV energy supply priority: 1st Load, 2nd Battery and 3rd Grid

PV power will provide power to the load first. If PV power is sufficient, it will charge battery next. If there is remaining PV power left, it will feed-in to the grid. Feed-in to the grid is default disabled.

Battery charging source: PV only

Only if PV power fully supports the load, the remaining PV power is allowed to charge battery during peak time.

Load supply source: 1st PV, 2nd Battery, 3rd Grid

PV power will provide power to the load first. If PV power is not sufficient, battery power will back up the load. If battery power is not available, grid will provide the load. When PV power is not available, battery power will supply the load first. If battery power is running out, grid will back up the load.

Working logic under off-peak time:

PV energy supply priority: 1st Battery, 2nd Load and 3rd Grid

PV power will charge battery first. If PV power is sufficient, it will provide power to the loads. The remaining PV power will feed to the grid.

NOTE: The max. Feed-in grid power setting is available in parameter setting. Please refer to software manual.

Battery charging source: PV and grid charge battery

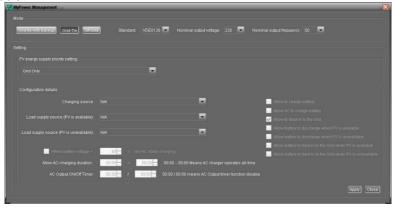
PV power will charge battery first during off-peak time. If it's not sufficient, grid will charge battery.

Load supply source: 1st PV, 2nd Grid, 3rd Battery

When battery is fully charged, remaining PV power will provide power to the load first. If PV power is not sufficient, grid will back up the load. If grid power is not available, battery power will provide power to the load.

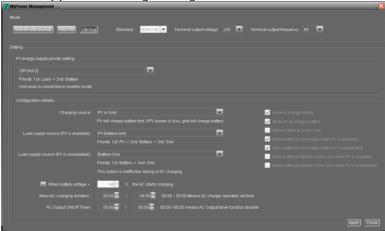
Grid-Tie

Under this operation mode, PV power only feeds-in to the grid. No priority setting is available.



Off-Grid

Off-Grid (I): Default setting for off-grid mode.



PV energy supply priority setting: 1st Load, 2nd Battery

PV power will provide power to the load first and then charge battery. Feed-in to the grid is not allowed under this mode. At the same time, the grid relay is connected in Inverter mode. That means the transfer time from inverter mode to battery mode will be less than 15ms. Besides, it will avoid overload fault because grid can supply load when connected load is over 4KW.

Battery charging source:

- PV or Grid: If there is remaining PV power after supporting the loads, it will charge battery first. Only until PV power is not available, grid will charge battery. (Default)
- 2. PV only: It is only allow PV power to charge battery.
- 3. None: It is not allowed to charge battery no matter it's from PV power or grid. Load supply source:

When PV power is available:

- 1st PV, 2nd Battery, 3rd Grid (Default)
 PV power will provide power to the load first. If it's not sufficient, battery
 power will provide power to the load. When battery power is running out or
 not available, grid will back up the load.
- 1st PV, 2nd Grid, 3rd Battery
 PV power will provide power to the load first. If it's not sufficient, grid will
 provide power to the load. If grid is not available at the same time, battery
 power will back up.

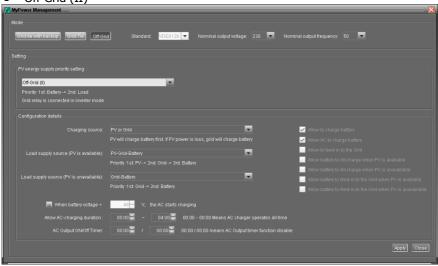
When PV power is not available:

1st Grid, 2nd Battery
 Grid will provide power to the load first. If grid is not available, battery power
 will provide power backup.

2. 1st Battery, 2nd Grid (Default)
Battery power will provide power to the load first. If battery power is running out, arid will back up the load.

NOTE: This option will become ineffective during AC charging time and the priority will automatically become 1st Grid and 2nd Battery order. Otherwise, it will cause battery damage.

Off-Grid (II)



PV energy supply priority setting: 1st Battery, 2nd Load

PV power will charge battery first after battery is fully charged. If there is remaining PV power left, it will provide power to the load. Feed-in to the grid is not allowed under this mode. At the same time, the grid relay is connected in Inverter mode. That means the transfer time from inverter mode to battery mode will be less than 15ms. Besides, it will avoid overload fault because grid can supply load when connected load is over 4KW.

Battery charging source:

- 1. PV or Grid: If there is remaining PV power after supporting the loads, it will charge battery first. Only if PV power is not available, grid will charge battery.
- 2. PV only: It only allows PV power to charge battery.
- 3. None: It is not allowed to charge battery no matter it's from PV power or grid.

NOTE: It's allowed to set up AC charging duration.

Load supply source:

When PV power is available: 1st PV, 2nd Grid, and 3rd Battery

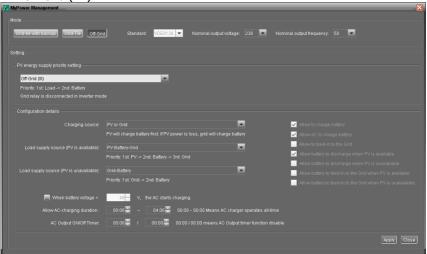
PV power will provide power to the load first. If not sufficient, grid will provide power to the load. If grid is not available at the same time, battery power will back up.

When PV power is not available:

- 1. 1st Grid, 2nd Battery: Grid will provide power to the load first. If grid is not available, battery power will provide power backup.
- 2. 1st Battery, 2nd Grid: Battery power will provide power to the load first. If battery power is running out, grid will back up the load.

NOTE: This option will become ineffective during AC charging time and the priority will automatically become 1st Grid and 2nd Battery order. Otherwise, it will cause battery damage.

• Off-Grid (III)



PV energy supply priority setting: 1st Load, 2nd Battery

PV power will provide power to load first and then charge battery. Feed-in to the grid is not allowed under this mode. The grid relay is NOT connected in Inverter mode. That means the transfer time from inverter mode to battery mode will be about 15ms. If connected load is over 4KW and grid is available, this inverter will allow grid to provide power to the loads and PV power to charge battery. Otherwise, this inverter will activate fault protection.

Battery charging source:

- PV or Grid: If there is remaining PV power after supporting the loads, it will charge battery first. Only if PV power is not available, grid will charge battery.
- 2. PV only: It only allows PV power to charge battery.
- 3. None: It is not allowed to charge battery no matter it's from PV power or grid.

NOTE: It's allowed to set up AC charging duration.



Load supply source:

When PV power is available: 1st PV, 2nd Battery, and 3rd Grid PV power will provide power to the load first. If not sufficient, battery power will back up the load. Only if battery power runs out, Grid will back up the load.

When PV power is not available:

- 1. 1st Grid, 2nd Battery: Grid will provide power to the load first. If grid is not available, battery power will provide power backup.
- 2. 1st Battery, 2nd Grid: Battery power will provide power to the load first. If battery power runs out, grid will back up the load.

NOTE: This option will become ineffective during AC charging time and the priority will automatically become 1st Grid and 2nd Battery order. Otherwise, it will cause battery damage.



16. Operation

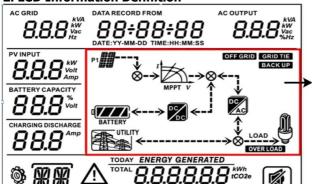
16-1. Interface



This display is operated by four buttons as shown in the left diagram.

NOTICE: To accurately monitor and calculate the energy generation, please calibrate the timer of this unit via software every month. For the detailed calibration, please check the user manual of bundled software.

16-2. LCD Information Definition



Real-time operation status

Section 16-5 describes all operation conditions when the inverter is set up in "Grid-tie with backup (I)" mode.

GET ERROR	DAT MONTH TEAR
Display	Function
AC GRID 8.8.8 Vac Hz	Indicates AC input voltage or frequency. Vac: voltage; Hz: frequency
AC OUTPUT *VA *VA *Vac *Vac *Vac *WHz	Indicates AC output power, voltage, frequency, or load percentage. kVA: apparent power; kW: active power, Vac: Voltage; %: Load percentage; Hz: frequency
8.8.8 kW Voit	Indicates PV input voltage or power. Volt: voltage; kW: power; P1: PV input 1; P2: PV input 2
BATTERY CAPACITY 88.8 %	Indicates battery voltage or percentage. Volt: voltage; %: percentage
CHARGING DISCHARGE	Indicates charging current to battery or discharging current from battery.
\triangle	Indicates that the warning occurs.
ERROR	Indicates that the fault occurs.
	Indicates fault code or warning code.
DATA RECORD FROM 88+88+88 DATE: YY-MM-DD TIME: HH: MM: SS	Indicates date and time, or the date and time users set for querying energy generation.

5.3	- II			
	Indicates solar panels.			
	Flashing icon indicates PV input voltage or is out of range.			
	Indicates utility.			
UTILITY	Flashing icon indicates utility voltage or frequency is out of			
	range.			
	5			
a	Indicates battery condition and the lattice of the icon			
BATTERY	indicates battery capacity.			
1	Flashing icon Indicates battery is not allowed to			
BATTERY	discharge.			
	- 4			
BATTERY	Flashing icon indicates the battery voltage is too low.			
SAITEN S	, ,			
JIL JIL	Indicates AC output for loads is enabled and inverter is			
LOAD	providing power to the connected loads.			
	Indicates AC output for loads is enabled but there is no			
M	power from inverter. At this time, no battery and utility are			
\forall	available. Only PV power exists but is not able to provide			
	power to the connected loads.			
OVERLOAD	Indicates overload.			
TOTAL O O O O O KWh	T 1: 1 2: 1			
0.0.0.0.0.0 ****	Indicates PV energy is generated.			
	Indicates inverter is in use of generator.			
- CC 00	Indicates inverter is connecting with Energy meter.			

16-3. Button Definition

Button	Operation	peration Function			
	Short press.	Enter query menu. If it's in query menu, press this button to confirm selection or entry.			
ENTER/ON	Press and hold the button for approximately 1 second when the utility is detected or 3 seconds when it's without the utility.	This inverter is able to provide power to connected loads via AC output connector.			
ESC/OFF	Short press.	Return to previous menu.			
	Press and hold the button until the buzzer continuously sounds.	Turn off power to the loads.			
Up	Short press.	Select last selection or increase value.			
Down	Short press.	If it's in query menu, press this button to jump to next selection or decrease value.			

	Mute	alarm	in	standby	mode	or
	battery mode.					

NOTE: If backlight is off, you may activate it by pressing any button. When an error occurs, the buzzer will continuously sound. You may press any button to mute it.

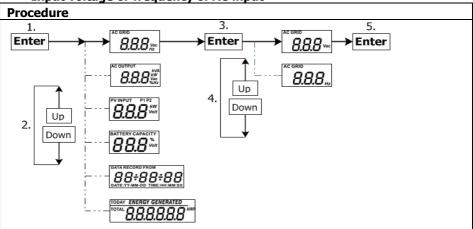
16-4. Query Menu Operation

The display shows current status that have been set. The displayed status can be changed in query menu via button operation. Press 'Enter' button to enter query menu. There are seven query selections:

- Input voltage or frequency of AC input.
- Frequency, voltage, power or load percentage of AC output.
- Input voltage or power of PV input.
- Battery voltage or capability percentage.
- Date and time.
- Today or total energy generated.
- Mode of guery energy generated.

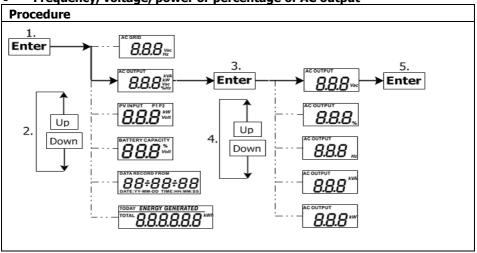
Setting Display Procedure

Input voltage or frequency of AC input

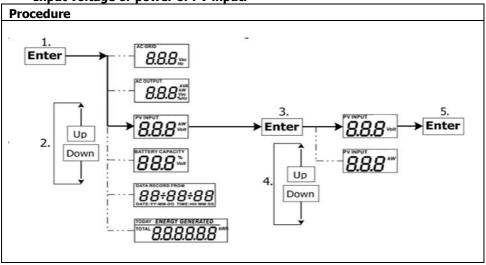




• Frequency, voltage, power or percentage of AC output

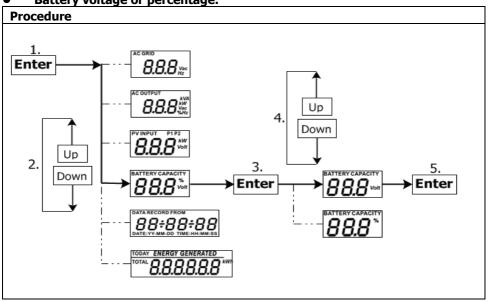


• Input voltage or power of PV input.

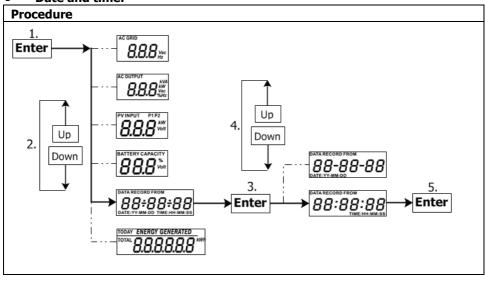




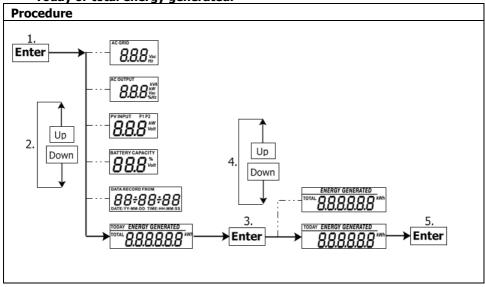
Battery voltage or percentage.



• Date and time.



Today or total energy generated.



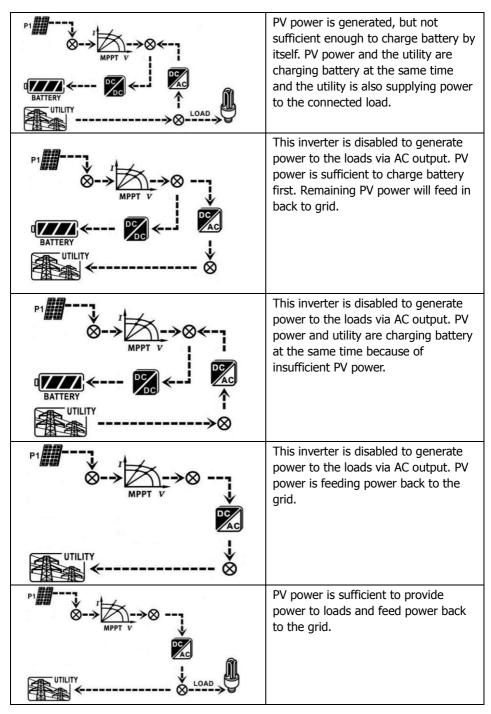
16-5. Operation Mode & Display

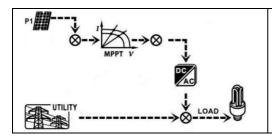
Below there is only LCD display for **grid-tie with backup mode (I)** included. If you need to know other operation mode with LCD display, please check with installer.

Inverter mode with grid connected

This inverter is connected to grid and working with DC/INV operation.

LCD Display	Description
P1	PV power is sufficient to charge battery, provide power to loads, and then feed in to the grid.
DATTERY UTILITY	PV power is sufficient to charge the battery first. However, remaining PV power is not sufficient to back up the load so remaining PV power and the utility are supplying power to the connected load.





PV power and utility are providing power to the connected loads because of insufficient PV power.

Inverter mode without grid connected

This inverter is working with DC/INV operation and not connecting to the grid.

LCD Display	Description	
P1 A P P P P P P P P P P P P P P P P P P	PV power is sufficient to charge battery and provides power to the connected loads.	
DE LOAD	PV power is generated, but not sufficient to power loads by itself. PV power and battery are providing power to the connected loads at the same time.	
BATTERY> COAD LOAD	Only battery power is available to provide power to connected loads.	

Bypass mode

The inverter is working without DC/INV operation and connecting to the loads.

LCD Display	Description
BATTERY UTILITY LOAD LOAD	Only utility is charging battery and providing power to connected loads.



Only utility is available to provide power to connected loads.

Standby mode:

The inverter is working without DC/INV operation and load connected.

The inverter is working without DC/1100 operation and load connected.			
LCD Display	Description		
	This inverter is disabled on AC output. Even AC power output is enabled, but an error occurs in AC output. Only PV power is sufficient to charge battery.		
BATTERY UTILLITY WATTERY WITH THE TRANSPORT OF THE TRA	This inverter is disabled to generate power to the loads via AC output. PV power is not detected or available at this moment. Only utility is available to charge battery.		
Q DILLITY	If PV, battery or utility icons are flashing, it means they are not within acceptable working range. If they are not displayed, it means they are not detected.		



17. Charging Management

Charging Parameter	Default Value	Note	
Charging current	60A	It can be adjusted via software from 10Amp to 80Amp.	
Floating charging voltage (default)	54.0 Vdc	It can be adjusted via software from 50Vac to 64Vdc.	
Max. absorption charging voltage (default)	56.0 Vdc	It can be adjusted via software from 50Vac to 64Vdc.	
Battery overcharge protection	66.0 Vdc		
Charging process based on default setting in 3 stages: • First – max. charging voltage increases to 56V; • Second- charging voltage will maintain at 56V until charging current is down to 12 Amp; • Third- go to floating charging at 54V.	Bulk Voltage Float Voltage Bulk	Absorption Floating time	
		time	

This inverter can connect to battery types of sealed lead acid battery, vented battery, gel battery and lithium battery. The detailed installation and maintenance explanations of the external battery pack are provided in the manufacturer's manual.

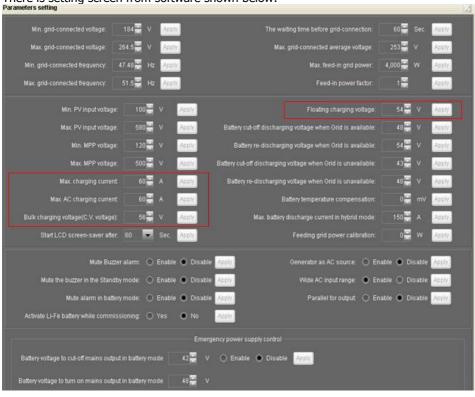
If using sealed lead acid battery, please set up the max. charging current according to below formula:

The maximum charging current = Battery capacity (Ah) \times 0.2

For example, if you are using 300 Ah battery, then, maximum charging current is $300 \times 0.2=60$ (A). Please use at least 50Ah battery because the settable minimum value of charging current is 10A. If using AGM/Gel or other types of battery, please consult with installer for the details.



There is setting screen from software shown below:





18. Maintenance & Cleaning

Check the following points to ensure proper operation of whole solar system at regular intervals.

- Ensure all connectors of this inverter are cleaned all the time.
- Before cleaning the solar panels, be sure to turn off PV DC breakers.
- Clean the solar panels during the cool time of the day, whenever it is visibly dirty.
- Periodically inspect the system to make sure that all wires and supports are securely fastened in place.

WARNING: There are no user-replaceable parts inside of the inverter. Do not attempt to service the unit yourself.

Battery Maintenance

- Servicing of batteries should be performed or supervised by personnel knowledgeable about batteries and the required precautions.
- When replacing batteries, replace them with the same type and number of batteries or battery packs.
- The following precautions should be observed when operating batteries:
 - a) Remove watches, rings, or other metal objects.
 - b) Use tools with insulated handles.
 - c) Wear rubber gloves and boots.
 - d) Do not lay tools or metal parts on top of batteries.
 - e) Disconnect charging source before connecting or disconnecting battery terminals.
 - f) Check if battery is inadvertently grounded. If inadvertently grounded, remove source from ground. Contact with any part of a grounded battery can result in electrical shock. The likelihood of such shock can be reduced if such grounds are removed during installation and maintenance (applicable to equipment and remote battery supplies not having a grounded supply circuit).

CAUTION: A battery can present a risk of electrical shock and high short-circuit current.

CAUTION: Do not dispose of batteries in a fire. The batteries may explode. **CAUTION**: Do not open or mutilate batteries. Released electrolyte is harmful to the skin and eyes. It may be toxic.



19. Trouble Shooting

When there is no information displayed on the LCD, please check if PV module/battery/grid connection is correctly connected.

NOTE: The warning and fault information can be recorded by remote monitoring software.

19-1. Warning List

There are 18 situations defined as warnings. When a warning situation occurs,

icon will flash and will display warning code. If there are several codes, it will display in sequences. Please contact your installer when you couldn't handle the warning situations.

Code	Warning Event	Icon	Description		
		(flashing)			
01	Line voltage high loss	\triangle	Grid voltage is too high.		
02	Line voltage low loss	\triangle	Grid voltage is too low.		
03	Line frequency high loss	\wedge	Grid frequency is too high.		
04	Line frequency low loss	\triangle	Grid frequency is too low.		
05	Line voltage loss for long time	\triangle	Grid voltage is higher than 253V.		
06	Ground Loss	\triangle	Ground wire is not detected.		
07	Island detect	\triangle	Island operation is detected.		
08	Line waveform loss	\triangle	The waveform of grid is not suitable		
			for inverter.		
10	EPO detected	\triangle	EPO is open.		
11	Overload	\triangle	Load exceeds rating value.		
12	Over temperature	\triangle	The temperature is too high inside.		
13	Batter voltage low	\triangle	Battery discharges to low alarm point.		
14	Battery under-voltage when grid is loss	\triangle	Battery discharges to shutdown point.		
15	Battery open	\wedge	Battery is unconnected or too low.		
16	Battery under-voltage when grid is OK	\triangle	Battery stops discharging when the grid is OK.		
17	Solar over voltage	\triangle	PV voltage is too high.		
18	Inverter cuts off mains	\triangle	Inverter will cut off mains output		
	output in battery mode		and remain power on EMS		
			connector in the battery mode due		
			to low battery.		

19-2. Fault Reference Codes

When a fault occurs, the icon **ERROR** will flash as a reminder. Refer to fault codes below.

Situation			
Fault Code	Fault Event	Possible cause	Solution
01	Bus voltage over	Surge	Restart the inverter. If the error message still remains, please contact your installer.
02	BUS voltage under	PV or battery disconnect suddenly	Restart the inverter If the error message still remains, please contact your installer.
03	BUS soft start time out	Internal components failed.	Please contact your installer.
04	INV soft start time out	Internal components failed.	Please contact your installer.
05	INV over current	Surge	Restart the inverter. If the error message still remains, please contact your installer.
06	Over temperature	Internal temperature is too high.	1. Check the ambient temperature and fans. 2. If the error message still remains, please contact your installer.
07	Relay fault	Internal components failed.	Please contact your installer.
08	CT sensor fault	Internal components failed.	Please contact your installer.
09	Solar input power abnormal	1. When solar voltage is more than 580V.	 Please check if solar input voltage is higher than 580V. Please contact your installer.
11	Solar over current	Surge	Restart the inverter. If the error message still remains, please contact your installer.

12	GFCI fault	Leakage current	1. Check the wire and panels
		exceeds the limit.	which may cause the leakage.
13	PV ISO fault	The resistance	2. If the error message still

	I		
		between PV and	remains, please contact your
		ground is too low.	installer.
14	INV DC current over	Utility fluctuates.	1. Restart the inverter.
			2. If the error message still
			remains, please contact your
			installer.
16	GFCI sensor fault	GFCI sensor failed.	Please contact your installer.
22	Battery high voltage	Battery voltage	1. Check the battery voltage.
	fault	exceeds the limit.	2. If the error message still
			remains, please contact your
			installer.
23	Over load	The inverter is	Reduced the connected load
		loaded with more	by switching off some
		than 110% load and	equipment.
		time is up.	
26	INV short	Output short	Check if wiring is connected
		circuited.	well and remove abnormal
			load.
27	Fan lock	Fan failed.	Please contact your installer.
32	INV DC voltage over	Load fluctuates	1. Restart the inverter.
	_		2. If the error message still
			remains, please contact your
			installer.
33	INV voltage low	Internal	Please contact your installer.
	_	components failed.	,
34	INV voltage high	Internal	Please contact your installer.
		components failed.	,
35	Wire connection	Internal wires	Please contact your installer.
	fault	loosen.	,
36	OP voltage fault	Grid connects to	Don't connect the grid to the
		output terminal	output terminal.



20. Specifications

20. Specifications MODEL 4KW				
RATED POWER	4000 W			
PV INPUT (DC)	1000 **			
Maximum DC Power	5000 W			
Nominal DC Voltage	360 VDC			
Maximum DC Voltage	580 VDC			
Working DC Voltage Range	100 VDC ~ 500 VDC			
Start-up Voltage / Initial Feeding Voltage	116 VDC / 150 VDC			
MPP Voltage Range	120 VDC ~ 500 VDC			
Full Load MPP Voltage Range	280 VDC ~ 500 VDC			
Maximum Input Current	18 A			
Isc PV (absolute maximum)	25 A			
Max. inverter back feed current to the array	0 A			
GRID OUTPUT (AC)	071			
Nominal Output Voltage	230 VAC			
Output Voltage Range	184 - 265 VAC			
	47.5 ~ 51.5 Hz or			
Output Frequency Range	59.3~ 60.5Hz			
Nominal Output Current	17.4 A			
Inrush Current/Duration	17.4 A / 20ms			
Maximum Output Fault Current/Duration	52 A / 1ms			
Maximum output Overcurrent Protection	52 A			
Power Factor Range	0.9 lead – 0.9 lag			
AC INPUT	<u> </u>			
AC Start-up Voltage	120-140 VAC			
Auto Restart Voltage	180 VAC			
Acceptable Input Voltage Range	170 - 280 VAC			
Nominal Frequency	50 Hz / 60 Hz			
AC Input Power	4000VA/4000W			
Maximum AC Input Current	40 A			
Inrush Input Current	40 A / 1ms			
BATTERY MODE OUTPUT (AC)				
Nominal Output Voltage	230 VAC			
Output Frequency	50 Hz / 60 Hz (auto sensing)			
Output Waveform	Pure sine wave			
Output Power 4000VA/4000W				
Efficiency (DC to AC)	91%			
BATTERY & CHARGER (Lead-acid/Li-ion)				
DC Voltage Range	40 – 66 VDC			
Nominal DC Voltage	48 VDC			
Maximum Battery Discharging Current	110A			
Maximum Charging Current	80A			
-				

GENERAL	
PHYSICAL	
Dimension, D X W X H (mm)	117 x 438 x 535
Net Weight (kgs)	16.2
INTERACE	
Communication Port	USB
Intelligent Slot	Optional SNMP, Modbus and AS-400 cards available
ENVIRONMENT	
Protective Class	I
Ingress Protection Rating	IP20
Humidity	0 ~ 90% RH (No condensing)
Operating Temperature	-10 to 55°C (Power derating above 50°C)
Altitude	Max. 2000m*

^{*} Power derating 1% every 100m when altitude is over 1000m.



21. Parallel Operation

This inverter can be used in parallel with maximum 6 units. The supported maximum output power is 24KW/24KVA.

21-1. Parallel cable

You will find the following items in the package:

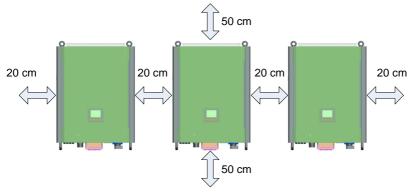


Parallel communication cable



21-2. Mounting the Unit

When installing multiple units, please follow the illustration below.



NOTE: For proper air circulation to dissipate heat, it's necessary to allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit in the same level. **Ring terminal:**

21-3. Wiring Connection

The cable size of each inverter is shown below:

Recommended battery cable and terminal size for each inverter:

		Ring Terminal			
Model	Wire Size	2	Dimer	nsions	Torque value
		Cable mm [*]	D (mm)	L (mm)	
4KW	4	22	8.4	54.2	7~12 Nm

WARNING: Be sure the length of all battery cables is the same. Otherwise, there will be voltage difference between inverter and battery and it might cause mal-function of the working inverters in parallel.

Recommended AC input and output cable size for each inverter:

Model	AWG no.	Conductor cross-section	Torque
4KW	10~8 AWG	5.5~10 mm ²	1.4~1.6Nm

You need to connect the cables of each inverter together. Take the battery cables for example: You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect it to the battery terminal. The cable size used from joint to battery should be X times of cable size in the tables above. "X" indicates the number of inverters connected in parallel.

Regarding cable size of AC input and output, please also follow the same principle.

CAUTION!! Please install the breaker at the battery side. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of battery.

Recommended battery breaker for each inverter:

Model	One unit*
4KW	125A/60VDC

^{*}If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should be X times current of one unit. "X" indicates the number of inverters connected in parallel.

Recommended battery capacity

Inverter parallel numbers	2	3	4	5	6
Battery Capacity	400AH	600AH	800AH	1000AH	1200AH

CAUTION! Please follow the battery charging current and voltage from battery spec and choose the suitable battery. The wrong charging parameters will reduce the battery lifecycle greatly.

Approximate back-up time table

Load (W)	Backup Time @ 48Vdc 800Ah(min)	Backup Time @ 48Vdc 1200Ah(min)
5,000	240	360
10,000	112	168
15,000	60	90
18,000	40	60

PV Connection

Please refer to user manual of single unit for PV Connection.

CAUTION: Each inverter should connect to PV modules separately.

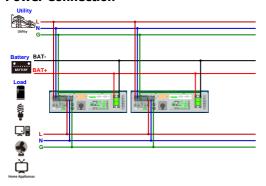


21-4. Inverters Configuration

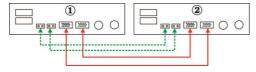
No matter how many sets of inverters are installed in parallel, please connect L, N, G terminals of AC input and AC output for each inverter together respectively, and connect all battery terminals of each inverter together.

Two inverters in parallel:

Power Connection



Communication Connection

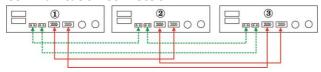


Three inverters in parallel:

Power Connection



Communication Connection



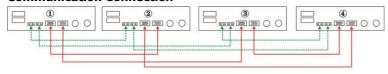


Four inverters in parallel:

Power Connection

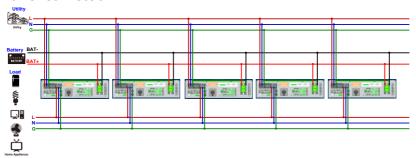


Communication Connection

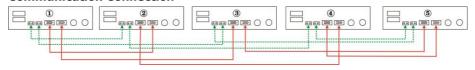


Five inverters in parallel:

Power Connection



Communication Connection



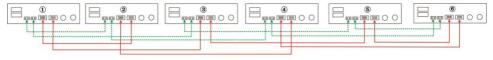


Six inverters in parallel:

Power Connection



Communication Connection

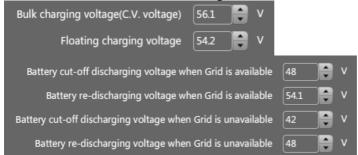


21-5. Setting and LCD Display Setting Program:

The parallel function setting is only available by Solarpower or Solarpower Pro. Please install the software in your PC first.

For setting, you can set the inverter one by one through RS232 or USB port.

Note: When using serial port for communication, you only can monitor the inverter connected with serial port directly. The other inverters will not be listed in Solarpower software. However, some settings can be applied to all with serial port connection. These kinds of settings are listed below:

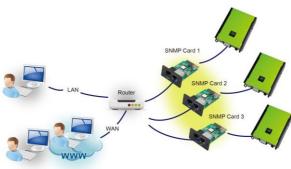




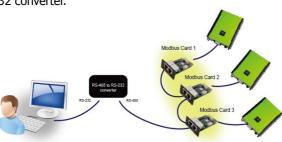


But we suggest you use the SNMP card or Modbus card to combine the system as a centralized monitoring so you can use "SYNC" option to set all the inverter at the same time.

Use SNMP card to synchronize the parameters:
 Each inverter should have one SNMP card. Make sure all of the SNMP cards are connected to the router as a LAN.



Use Modbus card to synchronize the parameters:
 Each inverter should have one Modbus card. Make sure all of the Modbus cards are connected to each other and one of the Modbus cards is connected to the computer by RS-485/RS232 converter.



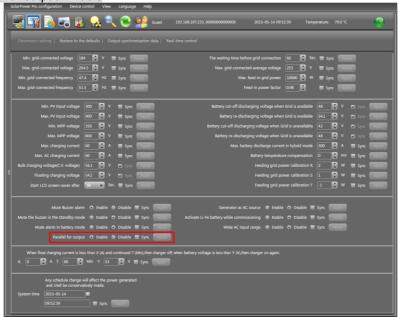
Launch SolarPowerPro in computer and select Device Control >> Parameter Setting >> Parallel output. Two options: Enable or Disable.

If you want to use parallel function, please choose "Enable" and press " button. Then, " button will be shown on the screen. Please be sure to click " button before clicking " button.

There is a "Sync" button in each parameter setting. When "Sync" is clicked and "Apply" is pressed, this new setting will be applied to all inverters. If not, this setting is only applied to current inverter you choose.

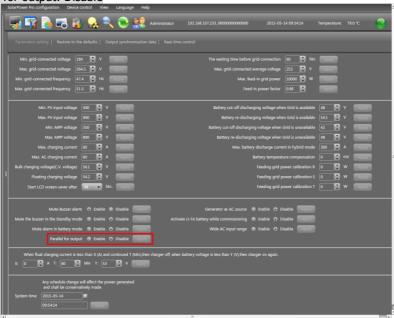
Note: Without centralized monitoring system, "Sync" function is not effective. Then, you have to set up the inverter one by one through serial communication port.

Parallel for output: Enable





Parallel for output: Disable



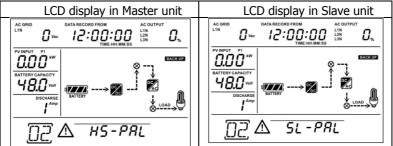
Fault code display:

Fault Code	Fault Event	Icon on
60	Power feedback protection	50 A
61	Relay board driver loss	
62	Relay board communication loss	
71	Firmware version inconsistent	
72	Current sharing fault	
80	CAN fault	
81	Host loss	
82	Synchronization loss	

21-6. Commissioning

- **Step 1**: Check the following requirements before commissioning:
 - Correct wire connection.
 - Ensure all breakers in Line wires of load side are open and all Neutral wires of each unit are connected together.
- **Step 2**: Turn on each unit and set "enable parallel for output" on Solarpower or SolarPower Pro and then shut down all units.

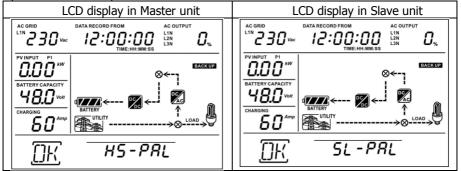
Step 3: Turn on each unit.



NOTE: Master and slave units are randomly defined. Warning 02 is AC GRID voltage low.

Step 4: Switch on all AC breakers of Line wires in AC input. If detecting AC connection,

they will work normally.



- **Step 5**: If there is no more fault alarm, the parallel system is completely installed.
- **Step 6**: Please switch on all breakers of Line wires at load side. This system will start to provide power to the load.



21-7. Trouble shooting

	Situation	
Fault Code	Fault Event Description	Solution
60	Current feedback into the inverter is detected.	 Restart the inverter. Check if L/N cables are connected to wrong polarity in all inverters. Make sure the sharing cables are connected to all inverters. If the problem remains, please contact your installer.
61	Relay board driver loss	1. Disconnect all of power source.
62	Relay board communication loss	 Only connect to AC input, and press Enter key to let it work in bypass mode. Check if the problem happens again or not, and feed back the result to your installer.
71	The firmware version of each inverter is not the same.	 Update all inverter firmware to the same version. After updating, if the problem still remains, please contact your installer.
72	The output current of each inverter is different.	 Check if sharing cables are connected well and restart the inverter. If the problem remains, please contact your installer.
80	CAN data loss	1. Check if communication cables
81	Host data loss	are connected well and restart
82	Synchronization data loss	the inverter. 2. If the problem remains, please contact your installer.

