User Manual



Hybrid 1KW-5KW INVERTER / CHARGER

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ABOUT THIS MANUAL



Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. **CAUTION** Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. Fuses (3 pieces of 40A, 32VDC for 1KW, 4 pieces of 40A, 32VDC for 2KW and 1 piece of 200A, 58VDC for 3KW, 4KW and 5KW) are provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

INTRODUCTION

This hybrid PV inverter can provide power to connected loads by utilizing PV power, utility power and battery power.

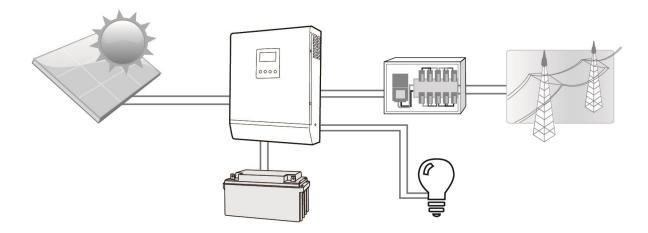
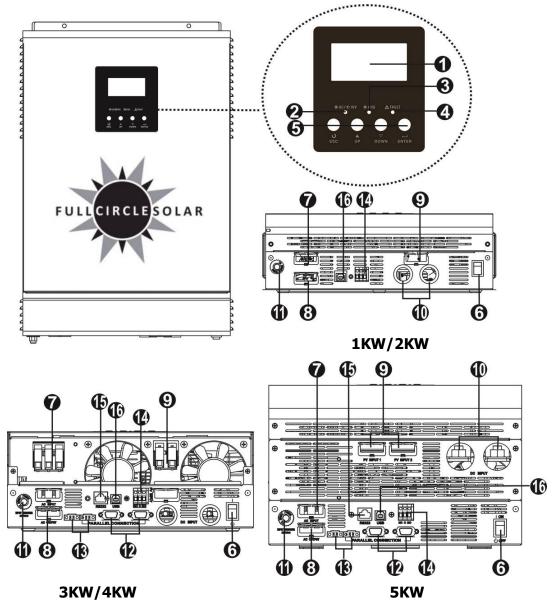


Figure 1 Basic hybrid PV System Overview

Depending on different power situations, this hybrid inverter is designed to generate continuous power from PV solar modules (solar panels), battery, and the utility. When MPP input voltage of PV modules is within acceptable range (see specification for the details), this inverter is able to generate power to feed the grid (utility) and charge battery. Galvanic isolation designed between PV/DC and AC output, so that user could connect any type of PV array to this Hybrid inverter. See Figure 1 for a simple diagram of a typical solar system with this hybrid inverter.



Product Overview



NOTE: For parallel model installation and operation, please check separate parallel installation guide for the details.

- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6. Power on/off switch
- 7. Grid connectors
- 8. AC output connectors (Load connection)

- 9. PV connectors
- 10. Battery connectors
- 11. Circuit breaker
- 12. Parallel communication cable
- 13. Current sharing cable
- 14. Dry contact
- 15. RS-232 communication port
- 16. USB communication port

INSTALLATION

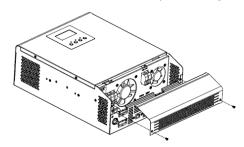
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

• The unit x 1, User manual x 1, Communication cable x 1, Software CD x 1

Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



Mounting the Unit

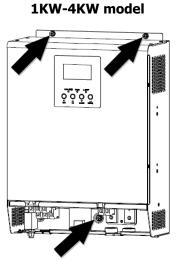
Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



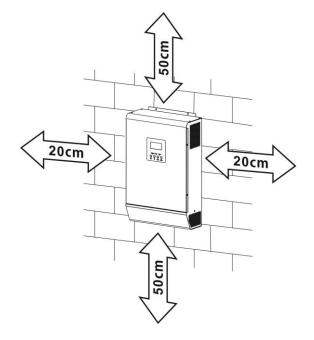
SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

Install the unit by screwing three screws. It's recommended to use M4 or M5 screws.







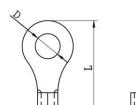


Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size. **Ring terminal:**

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

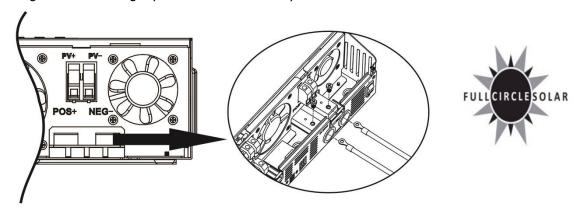


Recommended battery cable and terminal size:

| Model | Typical | Battery | Wire Size | Ring Terminal | | | Torque |
|-----------|-------------------|------------|-----------|---------------|------------|--------|-----------|
| | Amperage | Capacity | | Cable | Dimensions | | Value |
| | | | | mm² | D (mm) | L (mm) | |
| 1KW, 2KW, | 140A | 200AH | 1*2AWG | 38 | 6.4 | 39.2 | 2~3 Nm |
| 3KW, 4KW | 1 4 0A | 140A ZUUAN | 2*6AWG | 28 | 6.4 | 33.2 | 27°3 WIII |
| 5KW | 180A | 600AH | 2*4AWG | 44 | 10.5 | 55 | 10~12 Nm |

Please follow below steps to implement battery connection:

- 1. Assemble battery ring terminal based on recommended battery cable and terminal size.
- 2. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.





WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.



CAUTION!! Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

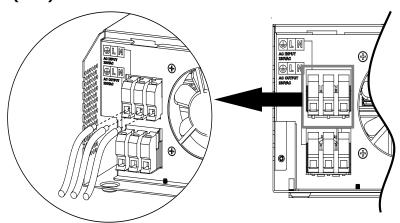
Suggested cable requirement for AC wires

| Model | Gauge | Torque Value |
|-------|--------|--------------|
| 1KW | 16 AWG | 0.5~ 0.6 Nm |
| 2KW | 14 AWG | 0.8~ 1.0 Nm |
| 3KW | 12 AWG | 1.2~ 1.6 Nm |
| 4KW | 10 AWG | 1.4~ 1.6Nm |
| 5KW | 10 AWG | 1.4~ 1.6Nm |



Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor () first.
 - Ground (yellow-green)
 - **L**→**LINE** (brown or black)
 - N→Neutral (blue)

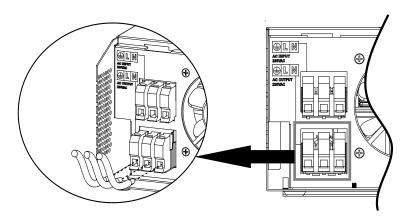




WARNING:

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

- 4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor () first.
 - Ground (yellow-green)
 - **L**→**LINE** (brown or black)
 - N→Neutral (blue)





5. Make sure the wires are securely connected.

CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

| Model | | Typical Amperage Cable Size | | Torque | |
|--------------------|------|-----------------------------|------|-----------|--|
| 1KW, 2KW, 3KW, 4KW | | 80A | 6AWG | 2.0~2.4Nm | |
| 5KW | PV 1 | 60A | 8AWG | 2.0~2.4Nm | |
| SKVV | PV 2 | 60A | 8AWG | 2.0~2.4Nm | |

PV Module Selection:

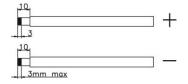
When selecting proper PV modules, please be sure to consider below parameters:

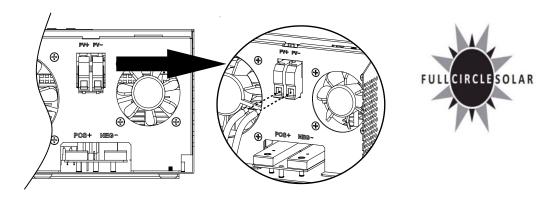
- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

| Solar Charging Mode | | | | | | | | |
|------------------------------------|---------------------|-----------|--------------|---|---|--|--|--|
| INVERTER MODEL | 1KW 2KW 3KW 4KW 5KW | | | | | | | |
| Max. PV Array Open Circuit Voltage | 145Vdc | | | | | | | |
| PV Array MPPT Voltage Range | 15~115Vdc | 30~115Vdc | dc 60~115Vdc | | | | | |
| MPP Number | 1 | 1 | 1 | 1 | 2 | | | |

Please follow below steps to implement PV module connection:

- 1. Remove insulation sleeve 10 mm for positive and negative conductors.
- 2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.





Recommended PV module Configuration

| PV Module Spec. | Inverter Model | SOLAR INPUT 1 | SOLAR INPUT 2 | Q'ty of modules |
|--------------------------------|----------------|---------------|----------------------|-----------------|
| (reference) | 1KW | 2S2P | N/A | 4pcs |
| - 250Wp | 2KW | 2S4P | N/A | 8pcs |
| - Vmp: 30.7Vdc | 21011 41011 | 2S8P | N/A | 16pcs |
| - Imp: 8.15A - Voc: 37.4Vdc | 3KW, 4KW | 3S5P | N/A | 15pcs |
| - Voc. 37.4vdc - Isc: 8.63A | FICAL | 2S6P | 2S6P | 24pcs |
| - Cells: 60 | 5KW | 3S4P | 3S4P | 24pcs |

Communication Connection

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.

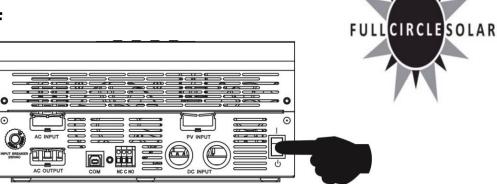
Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

| Unit Status | | Condition | | | | Dry contact port: NC C NO | | |
|-------------|---------------------------|---------------------------------|----------------------|--|--------|---------------------------|--|--|
| | | | | | NC & C | NO & C | | |
| Power Off | Unit is off | and | d no output is | powered. | Close | Open | | |
| | Output is | Output is powered from Utility. | | | | Open | | |
| | Output powered | is Program 01 set as SUB | | Battery voltage < Low DC warning voltage | Open | Close | | |
| Power On | from Battery Solar. | or | | Battery voltage > Setting value in Program 13 or battery charging reaches floating stage | Close | Open | | |
| | | | Program 01 is set as | Battery voltage < Setting value in Program 12 | Open | Close | | |
| | | | SBU | Battery voltage > Setting value in Program 13 or battery charging reaches floating stage | Close | Open | | |

OPERATION

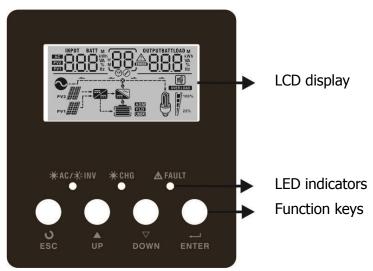
Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



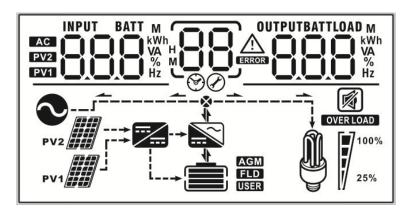
LED Indicator

| LED I | ndicator | | Messages |
|--------------------------------|----------|----------|---|
| ★AC / ◇INV Green | | Solid On | Output is powered by utility in Line mode. |
| -AC/-W-INV | Green | Flashing | Output is powered by battery or PV in battery mode. |
| ★ CHG | C | | Battery is fully charged. |
| CHG Green | | Flashing | Battery is charging. |
| A FAILT Dod | | Solid On | Fault occurs in the inverter. |
| ▲ FAULT | Red | Flashing | Warning condition occurs in the inverter. |

Function Keys

| Function Key | Description |
|--------------|--|
| ESC | To exit setting mode |
| UP | To go to previous selection |
| DOWN | To go to next selection |
| ENTER | To confirm the selection in setting mode or enter setting mode |

LCD Display Icons





| Icon | Function | | | | | | | |
|-------------------------------------|---|--------------------|----------------------|------------------|--|--|--|--|
| Input source information | | | | | | | | |
| AC | Indicates the AC in | nput | | | | | | |
| PV1 | Indicates the 1st P | V panel input | | | | | | |
| PV2 | Indicates the 2 nd P | V panel input | | | | | | |
| Left digital display information | | | | | | | | |
| INPUT BATT M AG PV2 PV1 PV1 Hz | Indicate input volta voltage, charger co | | cy, battery voltage, | PV1 voltage, PV2 | | | | |
| Middle digital display information | | | | | | | | |
| 88 | Indicates the setting | ng programs. | | | | | | |
| | Indicates the warr | ing and fault code | s. | | | | | |
| | Warning: Flashing with warning code | | | | | | | |
| | Fault: display | with fault | code | | | | | |
| Right digital display information | | | | | | | | |
| OUTPUTBATTLOAD M VA % Hz | Indicate the output W, PV1 charger po | | | | | | | |
| Battery information | | | | | | | | |
| | Indicates battery charging status. | level by 0-24%, 2 | 25-49%, 50-74% a | nd 75-100% and | | | | |
| AGM FLD USER | Indicates the battery type: AGM, Flooded or User-defined battery. | | | | | | | |
| Load information | Load information | | | | | | | |
| OVERLOAD | Indicates overload. | | | | | | | |
| | Indicates the load | level by 0-24%, 25 | 5-50%, 50-74%, ar | nd 75-100%. | | | | |
| 100% | 0%~25% | 25%~50% | 50%~75% | 75%~100% | | | | |
| 25% | [] | 7 | 7 | 7 | | | | |

| Mode operation information | | | | | | |
|----------------------------|---|--|--|--|--|--|
| \odot | Indicates unit connects to the mains. | | | | | |
| PV1 | Indicates unit connects to the 1 st PV panel | | | | | |
| PV2 | Indicates unit connects to the 2 nd PV panel | | | | | |
| | Indicates the solar charger is working | | | | | |
| | Indicates the DC/AC inverter circuit is working. | | | | | |
| Mute operation | | | | | | |
| | Indicates unit alarm is disabled. | | | | | |



LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

| Program | Description | Selectable option | |
|---------|----------------------------------|-----------------------|--|
| 00 | Exit setting mode | Escape DD ESC | |
| 01 | Output source priority selection | 0 ₀ I_SUb_ | Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time. Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 20 or solar and battery is not sufficient. |

| 02 | AC input voltage range | Appliances (default) | If selected, acceptable AC input voltage range will be within 90-280VAC. |
|-----|--|---------------------------|---|
| | | OS NAZ | If selected, acceptable AC input voltage range will be within 170-280VAC. |
| 02 | O to to the o | 220Vac | 230V (Default) 03 230° |
| 03 | Output voltage | 240Vac | |
| 04 | Output frequency | 50Hz (default) | 60Hz □Ч60 _∞ 60 |
| 0.5 | Solar supply priority | 0 <u>\$</u> _6LU_ | Solar energy provides power to charge battery as first priority. |
| 05 | | 0 <u>5</u> LbU | Solar energy provides power to the loads as first priority. |
| 06 | Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode. | Bypass disable (default) | Bypass enable Bypass enable |
| 07 | Auto restart when overload occurs | Restart disable (default) | Restart enable |
| 08 | Auto restart when over temperature occurs | Restart disable (default) | Restart enable B L E |
| 00 | Solar or battery energy feed to grid configuration | 08 219 | Solar or battery energy feed to grid disable. |
| 09 | | 09 <u>CHE</u> | Solar or battery energy feed to grid enable. |

| | | | s working in Line, Standby or Fault an be programmed as below: |
|-----------------|---|-----------------------------|--|
| FULLCIRCLESOLAR | | Solar first ID CSD | Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available. |
| 10 | Charger source priority: To configure charger source priority | Solar and Utility (default) | Solar energy and utility will charge battery at the same time. |
| | | Only Solar | Solar energy will be the only charger source no matter utility is available or not. |
| | | saving mode, only solar | s working in Battery mode or Power energy can charge battery. Solar ry if it's available and sufficient. |
| 11 | Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current) | 60A (default) | For 1KW~4KW models, setting range is from 10A to 140A. For 5KW model, setting range is from 10A to 180A. Increment of each click is 10A. |
| | | 2A | 10A |
| 13 | Maximum utility charging current | | 50A |
| | | 60A | |
| | | 13 60. | |

| 14 | D-thou have | AGM (default) |
|----|-------------------------------------|--|
| 14 | Battery type | User-Defined If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 17, 18 and 19. |
| | | 12V model default setting: 14.1V |
| | | |
| | | 24V model default setting: 28.2V |
| | | |
| 17 | Bulk charging voltage (C.V voltage) | 48V model default setting: 56.4V |
| | | |
| | | If self-defined is selected in program 14, this program can be |
| | \ <i>(</i> | set up. Setting range is from 12.0V to 15.3V for 12Vdc model, 24.0V to 30.6V for 24Vdc model and 48.0V to 58.4V for 48Vdc |
| | | model. |
| | FULLCIRCLESOLAR | Increment of each click is 0.1V. 12V model default setting: 13.5V |
| | | FLU 18 135° |
| | | 24V model default setting: 27.0V |
| | | <u>- Fra 18 - 5,00</u> |
| 18 | Floating charging voltage | 48V model default setting: 54.0V |
| | | FLU 18 540° |
| | | If self-defined is selected in program 14, this program can be |
| | | set up. Setting range is from 12.0V to 15.3V for 12Vdc model, 24.0V to 30.6V for 24Vdc model and 48.0V to 58.4V for 48Vdc |
| | | model. Increment of each click is 0.1V. |

| | | 12V model default settin | g: 10.2V | | |
|----|---|----------------------------------|---|--|--|
| | | <u> [[]</u> | BATT V | | |
| | | 24V model default setting: 20.4V | | | |
| | | | 3 <u>20</u> 4' | | |
| 19 | Low DC cut off battery voltage | 48V model default setting | g: 40.8V | | |
| | setting | | | | |
| | | | d in program 14, this program can be | | |
| | | | from 10.2V to 12.0V for 12Vdc model, model and 40.8V to 48.0V for 48Vdc | | |
| | | | ch click is 0.1V. Low DC cut-off voltage | | |
| | | load is connected. | alue no matter what percentage of | | |
| | | Available options for 12\ | | | |
| | Battery stop discharging voltage when grid is available | 11.0V | 11.3V | | |
| | | | 50 <u>1 (3,</u> | | |
| | | 11.5V (default) | 11.8V | | |
| | | | | | |
| | | 12.0V | 12.3V | | |
| | | SO SO SO | 50 <u>153</u> | | |
| 20 | | 12.5V | 12.8V | | |
| | | 20 <u>125</u> | | | |
| | | Available options for 24\ | | | |
| | | 22.0V | 22.5V | | |
| | | 50 <u>550,</u> | 2 <u>0</u> 2 <u>25</u> ° | | |
| | | 23.0V (default) | 23.5V | | |
| | | 50 <u>590,</u> | 2 <u>0</u> <u>2[°]35°</u> | | |

| | | 24.0V | | 24.5V | | |
|------------------------|-------------------------------|--------------------|-------------------|----------------|-------------|--|
| | | 50 | BATT | 50 | BATT | |
| | | 25.0V | | 25.5V | | |
| | | 50 | BATT | 50 | 25.5° | |
| | | | options for 48\ | | | |
| | | 44.0V | BATT | 45.0V | BATT | |
| | | 20 | <u> </u> | 20 - | <u> 45°</u> | |
| | A. 27 | 46.0V (d | | 47.0V | | |
| | | 50 | HE V | 50 - | BATT V | |
| | FULL CIRCLE SOLAR | 48.0V | | 49.0V | | |
| | | 50 | HBv | SO - | HGV_ | |
| | | 50.0V | | 51.0V | | |
| | | 50 | Satt Ov | 50 - | S IV | |
| | | | e options for 12\ | | | |
| | | Battery 1 | Fully charged | 12.0V | BATT V | |
| | | 12.3V | | 12.5V | | |
| | | S | BATT V | S - | IS. | |
| | Battery stop charging voltage | 12.8V | | 13.0V | | |
| when grid is available | | 3 | BATT V | S - | BATT V | |
| | | 13.3V | | 13.5V (d | efault) | |
| | | S - | IBATT V | S [®] | IBS v | |
| | | 13.8V | | 14.0V | | |
| | | 5 [∞] - | I BATT | 5 | BATT V | |

| | 14.3V | 14.5V |
|-----------------|--|------------------------------|
| | | 2 145° |
| | Available options for 24 | V models: |
| | Battery fully charged | 24V |
| | | |
| | 24.5V | 25V |
| | 2 1 245° | 2 1 250° |
| | 25.5V | 26V |
| | 2 255° | 2 <u>√ 260</u> |
| | 26.5V | 27V (default) |
| FULLCIRCLESOLAR | 2 1 285° | 5° 5 <u>0√</u> |
| | 27.5V | 28V |
| | 2 ₀ 1 2 ⁵ 7.5 _v | 5°1 5 <u>80</u> ° |
| | 28.5V | 29V |
| | 2 <u> 285°</u> | 2 <u>01 290</u> √ |
| | Available options for 48 | |
| | Battery fully charged BATT | 48.0V |
| | | 2 <u>01 480°</u> |
| | 49.0V | 50.0V |
| | 5 4 <u>30</u> , | 2 _∅ 1 <u>500°</u> |
| | 51.0V | 52.0V |
| | | 2 ₀ 1 <u>520</u> |
| | 53.0V | 54.0V |
| | 2 <u>530</u> | 2 <u>540</u> |
| | 55.0V | 56.0V |

| | | 201 220 v | 2 ₀ 550 v |
|----|---|---|--|
| | FULLCIRCLESOLAR | 57.0V | 58.0V |
| 22 | Auto return to default display screen | Return to default display screen (default) Stay at latest screen | If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute. If selected, the display screen will stay at latest screen user finally switches. |
| 23 | Backlight control | Backlight on (default) | Backlight off 23 LOF |
| 24 | Alarm control | Alarm on (default) | Alarm off 24 60F |
| 25 | Beeps while primary source is interrupted | Alarm on (default) | Alarm off Alarm off Alarm off |
| 27 | Record Fault code | Record enable(default) | Record disable |
| | | 28 <u>SI C</u> | 28 PRL |
| 28 | AC output mode *This setting is only available when the inverter is in standby mode (Switch off). | 28 <u>3</u> P ! | 28 <u>3</u> 65 |
| | | 2 <u>8</u> <u>3</u> P3 | |

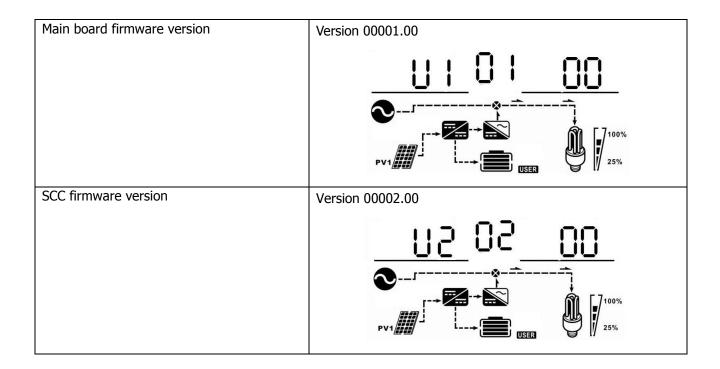
Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, charging current, battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main board firmware version and SCC firmware version.

| Select item | LCD display |
|---|--|
| Input voltage and output voltage (Default Display Screen) | Input Voltage=230V, output voltage=230V OUTPUT OUTPU |
| Input frequency and output frequency | Input frequency=50.0Hz, output frequency=50.0Hz OUTPUT OUTPU |
| Battery voltage and output voltage | Battery Voltage=27.0V, output voltage=230V OUTPUT OU |
| Battery voltage and load percentage | Battery Voltage=27.0V, load percentage = 68% BATT LOAD W PV1 100% 25% |



| Battery voltage and load in VA | Battery Voltage=27.0V, load in VA=1.08kVA |
|-------------------------------------|--|
| | BATT LOAD |
| | |
| | |
| | A |
| | r→ → ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ |
| | PV1 25% |
| Dettermine the record lead in Matte | USER USER |
| Battery voltage and load in Watt | Battery Voltage=27.0V, load in Watt=1.88kW |
| | BATT LOAD |
| | |
| | |
| | r→ → |
| | PV1 25% |
| DV4 valtage and DV4 shares a source | USER # 17 |
| PV1 voltage and PV1 charger power | PV1 Voltage=69V, charging power=1.58kW |
| | INPUT OUTPUT |
| | |
| | ─ |
| | [-→ □ -→ □ -→ □ -→ □ -→ □ -→ □ -→ □ -→ □ |
| | PV1 USER USER 25% |
| PV2 voltage and PV2 charger power | PV2 Voltage=69V, charging power=1.58kW |
| 1 v2 voltage and 1 v2 charger power | |
| | INPUT OUTPUT |
| | |
| FULL CIRCLE SOLAR | |
| | PV2 |
| • | PV2 AGM AGM |
| | 1 |
| Charger current and | Charging current=30A, discharging current=0A |
| DC discharging current | INPUT BATT OUTPUTBATT |
| | |
| | |
| | O / |
| | |
| | PV1 |
| | |



Operating Mode Description

| Operating mode | Behaviors | LCD display |
|--|---|---|
| Standby mode Note: *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected. | No output power, solar or utility charger available | Battery is charged by PV energy. Battery is charged by utility and PV energy. Battery is charged by utility and PV energy. Battery is charged by PV energy and feed PV energy to grid. No charging. |

| Line mode | Output power from utility. Charger available | Utility charges battery and provides power to load. Utility and battery power provide power to load. PV energy, battery power and utility provide power to load. PV energy and utility charge battery, and utility provides power to load. PV energy charges battery, utility and PV energy provide power to the load. PV energy charges battery, PV energy provides power to the load and feeds remaining energy to the grid. |
|--------------|--|---|
| Battery mode | Output power from battery or PV | PV energy and battery energy supply power to the load. |

| | | PV energy charges battery and provides power to the load. |
|---|-------------------------|---|
| | | Battery provides power to the load. AGM AGM 100% 25% |
| Fault mode | | No charging. |
| Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on. | No output, no charging. | AGM |

Warning Indicator

| Warning Code | Warning Event | Icon flashing |
|---------------------|----------------------|---------------|
| 01 | Fan locked | |
| 03 | Battery over charged | |
| 04 | Low battery | |
| 07 | Overload | OVER LOAD 25% |



Faults Reference Code

| Fault Code | Fault Event | Icon on | | | | |
|------------|-----------------------------|--|--|--|--|--|
| 01 | Fan locked | ERRORS | | | | |
| 02 | Over temperature | | | | | |
| 03 | Battery voltage is too high | | | | | |
| 04 | Battery voltage is too low | | | | | |
| 05 | Output short circuited | | | | | |
| 06 | Output voltage abnormal | | | | | |
| 07 | Over load time out | | | | | |
| 08 | Bus voltage is too high | | | | | |
| 09 | Bus soft start failed | | | | | |
| 51 | Over current or surge | - GERROR | | | | |
| 52 | Bus voltage is too low | G GERROR | | | | |
| 53 | Inverter soft start failed | | | | | |
| 55 | Over DC offset in AC output | The second secon | | | | |
| 56 | Battery disconnected | | | | | |
| 57 | Current sensor failed | ERRIOIS | | | | |
| 58 | Output voltage is too low | 58 | | | | |



SPECIFICATIONS

| MODEL | 1KW | 2KW | 3KW | 4KW | 5KW | |
|---------------------------------------|----------------------------|----------------------------|------------------|---------|-----------------|--|
| RATED OUPUT POWER | 1000 W | 2000 W | 3000W | 4000W | 5000W | |
| PV INPUT (DC) | | | | 199911 | | |
| Max. PV Power | 1000W | 2000W | 4000W | 4000W | 6000W | |
| Max. PV Array Open Circuit Voltage | 145 VDC | 145 VDC | 145 VDC | 145 VDC | 145 VDC | |
| MPPT Range @ Operating Voltage | | 30 VDC~115 VDC | | | | |
| Number of MPP Tracker | 1 | 1 | 1 | 1 | 2 | |
| GRID-TIE OPERATION | | | | | | |
| GRID OUTPUT (AC) | | | | | | |
| Nominal Output Voltage | 220/230/240 VAC | | | | | |
| Output Voltage Range | 184 - 265 VAC | | | | | |
| Nominal Output Current | 4.3A | 8.7A | 13A | 17.4A | 21.7A | |
| Power Factor Range | >0.99 | | | | | |
| Maximum Conversion Efficiency (DC/AC) | 90% | | | | | |
| OFF-GRID, HYBRID OPERATION | | | | | | |
| GRID INPUT | | | | | | |
| Acceptable Input Voltage Range | | 90 - 28 | 0 VAC or 170 - 2 | 80 VAC | | |
| Frequency Range | | 50 Hz/60 Hz (Auto sensing) | | | | |
| Rating of AC Transfer Relay | 30A 40A | | | | | |
| BATTERY MODE OUTPUT (AC) | | | | | | |
| Nominal Output Voltage | 220/230/240 VAC | | | | | |
| Output Waveform | Pure Sine Wave | | | | | |
| Efficiency (DC to AC) | 93% | | | | | |
| BATTERY & CHARGER | | | | | | |
| Nominal DC Voltage | 12 VDC | 24 VDC | 48 VDC | 48 VDC | 48 VDC | |
| Maximum Charging Current (from Grid) | 60A | | | | | |
| Maximum Charging Current (from PV) | 80A | 80A | 80A | 80A | 120A | |
| Maximum Charging Current | 140A | 140A | 140A | 140A | 180A | |
| GENERAL | | 1 | | | | |
| Dimension, D X W X H (mm) | 440 x 300 x 100 | 440 x 300 x 100 | 120 x 295 x 468 | | 190 x 295 x 483 | |
| Net Weight (kgs) | 8 | 8 | 11 | 11 | 16 | |
| INTERFACE | T . | T . | T | T | T | |
| Parallel-able | N/A | N/A | Yes | Yes | Yes | |
| External Safety Box (Optional) | Yes | | | | | |
| Communication | USB or RS232/Dry-Contact | | | | | |
| ENVIRONMENT | T | | | | | |
| Humidity | 0 ~ 90% RH (No condensing) | | | | | |
| Operating Temperature | 0 to 50°C | | | | | |



TROUBLE SHOOTING

| Problem | LCD/LED/Buzzer | Explanation / Possible cause | What to do | |
|---|---|--|--|--|
| Unit shuts down automatically during startup process. | LCD/LEDs and buzzer will be active for 3 seconds and then complete off. | The battery voltage is too low (<1.91V/Cell) | Re-charge battery. Replace battery. | |
| No response after power on. | No indication. | The battery voltage is far too low. (<1.4V/Cell) Battery polarity is connected reversed. Check if batteries and wiring are connected we 2. Re-charge battery. Replace battery. | | |
| | Input voltage is displayed as 0 on the LCD and green LED is flashing. | Input protector is tripped | Check if AC breaker is tripped and AC wiring is connected well. | |
| Mains exist but the unit works in battery mode. | Green LED is flashing. | Insufficient quality of AC power. (Shore or Generator) | Check if AC wires are too thin and/or too long. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance) | |
| | Green LED is flashing. | Set "Solar First" as the priority of output source. | Change output source priority to Utility first. | |
| When the unit is turned on, internal relay is switched on and off repeatedly. | LCD display and LEDs are flashing | Battery is disconnected. | Check if battery wires are connected well. | |
| FULLCIRCLESOLAR | Fault code 07 | Overload error. The inverter is overload 110% and time is up. | Reduce the connected load by switching off some equipment. | |
| | Fordhood of | Output short circuited. | Check if wiring is connected well and remove abnormal load. | |
| | Fault code 05 | Temperature of internal converter component is over 120°C. (Only available for 1-3KVA models.) | Check whether the air flow of the unit is blocked or whether | |
| / \ | Fault code 02 | Internal temperature of inverter component is over 100°C. | the ambient temperature is too high. | |
| Buzzer beeps continuously and | | Battery is over-charged. | Return to repair center. | |
| | Fault code 03 | The battery voltage is too high. | Check if spec and quantity of batteries are meet requirements. | |
| red LED is on. | Fault code 01 | Fan fault | Replace the fan. | |
| | Fault code 06/58 | Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac) | Reduce the connected load. Return to repair center | |
| | Fault code 08/09/53/57 | Internal components failed. | Return to repair center. | |
| | Fault code 51 | Over current or surge. | Restart the unit, if the error | |
| | Fault code 52 | Bus voltage is too low. | happens again, please return | |
| | Fault code 55 | Output voltage is unbalanced. | to repair center. | |
| | Fault code 56 | Battery is not connected well or fuse is burnt. | If the battery is connected well, please return to repair center. | |